

# AUTOLUBE User Manual



MASTERING STRENGTH. WORLDWIDE.

**CONNECT WITH US** 

f

in

Þ

#### MANUAL #: 425

Revision #	Revision Date	Revision Description
001	12/22/2010	

#### THIS MANUAL IS SUPPLIED ELECTRONICALLY.

#### COPYRIGHT<sup>(C)</sup>

No part of this publication may be reproduced, transmitted, transcribed, stored in a retrieval system, or translated into any language or computer language, in any form or by any means, electronic, mechanical, magnetic, optical, chemical, manual, or otherwise, without prior written permission of United Process Controls Inc. (UPC-Marathon).

The information contained in this document is STRICTLY CONFIDENTIAL and PROPRIETARY to UPC-Marathon, and shall not be: i) reproduced or disclosed in part or in whole, ii) used for any design or manufacturing of heat treating and/or control equipment, or any other purpose except for that which it is supplied under the terms of the Contract, unless the express written authorization is obtained from UPC-Marathon.

Drawings and photographs included in the documentation are the property of UPC-Marathon, and it is strictly forbidden to reproduce them, transmit them to a third party, or use them for manufacturing and/or design of equipment. Sub-licensing of any technical information contained in this Documentation is strictly forbidden under the terms of the Contract.

UPC-Marathon reserves the right to modify this document without prior notice.

#### DISCLAIMER:

The **AutoLube** is to be used by the industrial operator under his/her direction. UPC-Marathon is not responsible or liable for any product, process, damage or injury incurred while using the **AutoLube**. UPC-Marathon makes no representations or warranties with respect to the contents hereof and specifically disclaims any implied warranties or merchantability or fitness for any purpose.

#### **TECHNICAL ASSISTANCE**

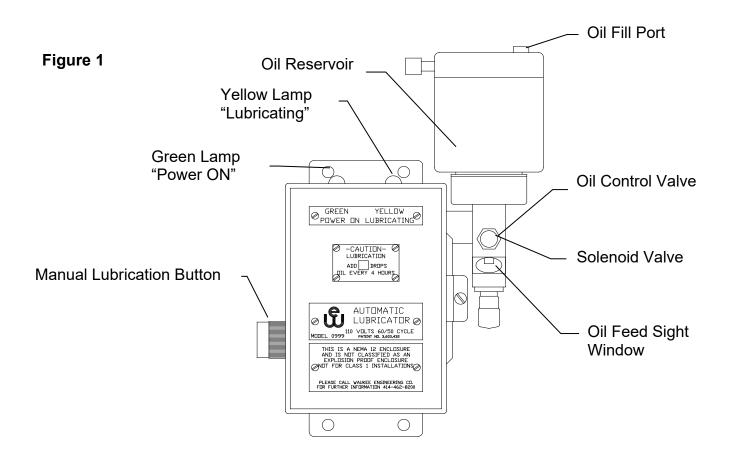
For all questions or concerns regarding the operation of the **AutoLube**, please consult the last page of this manual for contact information.

### Table of Contents

1	DESCRIPTION	4
2	SPECIFICATIONS	4
3	INSTALLATION	4
4	OPERATION	6
5	PARTS LIST	8
6	WARRANTY	9
7	CUSTOMER SUPPORT	13

## **1 DESCRIPTION**

The UPC-Marathon Automatic Lubricator controls the amount of lubricating oil supplied to the compressor. The Automatic Lubricator is comprised of an electronic timer, an oil reservoir, and a solenoid valve. The unit is designed to automatically lubricate UPC-Marathon compressors that require lubrication. This unit ensures that the compressor is properly lubricated to provide maximum life for the compressor vanes.



### **2 SPECIFICATIONS**

Voltage: 115VAC, 50/60 Hz

Power Consumption: 0.2amps

### **3 INSTALLATION**

#### Mounting

If the Automatic Lubricator was purchased with a compressor it will already be mounted, otherwise mounting will be required if the unit was purchased separately. The Automatic

Lubricator can be mounted onto the side of the compressor with the include mounting bracket as shown in Figure 2 or anywhere within 2-3ft. of the compressor. The Automatic Lubricator is a gravity feed type oiler, which requires the oiler to be mounted higher than the compressor in order to function properly.

#### Plumbing

The Automatic Lubricator requires only two plumbing connections, unless your oiler was preinstalled by UPC-Marathon. The first connection is the oil feed tube (Refer to Figure 2) Connect a ¼" copper tube from the solenoid valve to the 1/8"NPT port located on top of the compressor. The oil feed tubing should be kept as short and vertical as possible to provide the best performance. The second connection is the pressurized feedback (Refer to Figure 3) Connect a ¼" copper tube from the top of the oiler to the 1/8"NPT port located on the side of the compressor.

#### Wiring Guidelines

Your company may have guidelines for wiring installation. If so, you should check those before you begin the installation. Here are some general things to consider:

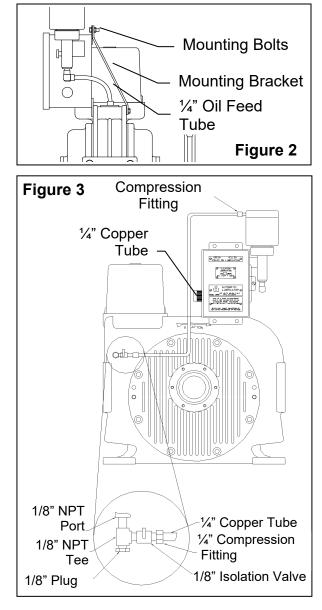
- Use the shortest wiring route whenever possible.
- Route the wiring through an approved cable housing to minimize the risk of accidental damage. Check local and national codes to choose the correct method for your application.

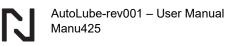


CAUTION: To reduce the risk of electrical shock and also to prevent damage to the Automatic Lubricator. It is advised to turn off the supply power to the Automatic Lubricator before connecting or disconnecting any wires.

#### Wiring

The unit should be wired such that power is supplied to it only when the compressor is running. It is very important that power to the Automatic Lubricator is "OFF" when the compressor is not running. The recommended method for wiring the unit is to connect power through the





normally open contacts of the motor starter of the compressor's drive motor. See Figure 4 for wiring.



WARNING: If power is supplied to the unit while the compressor is off, excessive oil may build up in the compressor causing damage to the compressor and/or any components located downstream of the compressor.



WARNING: The Unit is designed for use with 115VAC Single phase, 50/60Hz power <u>ONLY!</u> Connection of any other power type may damage the unit and may subject personnel to shock or injury.

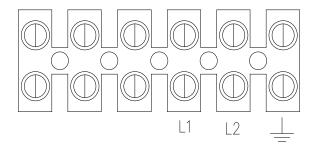
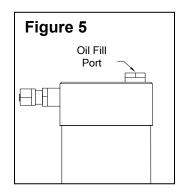


Figure 4

### **4 OPERATION**

#### Filling the Oil Reservoir

Before opening the oil fill port, turn off the isolation valve on the feedback line. (See Figure 3) Remove the Oil fill plug (See Figure 5) and fill the oil reservoir with UPC-Marathon Compressor Oil. Part No's COIL-1 (pint), COIL-2 (quart) or COIL-3 (gallon). Once reservoir is full replace the oil fill plug and open the isolation valve.





WARNING: Lack of or improper lubricating oil may cause damage to the compressor. Use UPC-Marathon Compressor Oil <u>ONLY!</u>



CAUTION: Before removing oil fill plug turn isolation valve "OFF". Failure to turn isolation valve "OFF" will result in compressed gas leaking from the oiler and may cause a hazardous situation. Gas leaking from oiler may be flammable.



WARNING: Make sure isolation valve is open after filling oil reservoir with oil and replacing the oil fill plug. If isolation valve is left closed oiler will not be able to drop oil and cause premature failure of the vanes.

#### Starting the Compressor

Every time the compressor is started, the Green "Power On" light on the Automatic Lubricator should be "ON" and remain on until the compressor is stopped. Also, the Amber "Lubricating" light will illuminate for 4 seconds. During this 4-second time, oil should be seen dropping in the sight glass. The Automatic Lubricator is a ON-OFF cycle timer, it will start with a 4sec "ON" time and after the "ON" cycle completes it will remain "OFF" for a period of 1Hr. and will continue to cycle until power is removed.

#### Adjusting the Oil Flow Rate

The solenoid valve is factory set to provide the proper number of oil drops during the "ON" period of 4 seconds. To verify or adjust the oil flow rate, depress and hold the "Manual Lubrication Button" located on the left side of the Automatic Lubricator and adjust the Oil Control Valve to obtain the proper number of oil drops within a 15 second time interval. The number of drops required during the 15 second interval is displayed on the nameplate attached to the front of the Automatic Lubricator's enclosure. If the nameplate is unreadable or the Automatic Lubricator will be used on a different compressor that what it was ordered for, then refer to Table 1 on the following page to determine the proper amount of drops for your compressor.

	Number of Drops Required over a 15 second period			
Flow Output of Compressor	Output Pressure 1psig (6.9kPa)	Output Pressure 2psig (13.8kPa)	Output Pressure 3psig (20.7kPa)	
200CFH (5.6M3H)	3	4	5	
400CFH (11.3M3H)	3	4	5	
600CFH (17.0M3H)	3	4	5	
750CFH (21.2M3H)	4	5	6	
1000CFH (28.3M3H)	4	5	6	
1250CFH (35.4M3H)	4	5	6	
1500CFH (42.5M3H)	4	5	6	
2000CFH (56.6M3H)	6	9	10	
3000CFH (84.9M3H)	6	9	10	
4000CFH (113.3M3H)	6	9	10	
5000CFH (141.6M3H)	7	10	12	
6000CFH (169.9M3H)	7	10	12	
7000CFH (198.2M3H)	7	10	12	
8000CFH (226.5M3H)	7	10	12	

#### TABLE 1 – OIL RATE CHART IN DROPS OF OIL PER 15 SECOND PERIOD

## **5 PARTS LIST**

#### **TABLE 2 – PARTS LIST**

Description	Part Number
Amber Indicator Lamp	1-2140
Green Indicator Lamp	1-2139
Timer Board	1-2268
Solenoid Valve Assembly	1-3119
Manual Lubrication Button	1-3120
Support Bracket for A, B, and C Compressors	3-867
Support Bracket for D, H, J, and E Compressors	3-868
Support Bracket for F, G, and N Compressors	2-572
Support Bracket for R, S, U, and W Compressors	2-571
Compressor Oil, pint	COIL-1
Compressor Oil, quart	COIL-2
Compressor Oil, gallon	COIL-3

## **6 WARRANTY**

UPC-Marathon warrants its products for a period of one (1) year from date of shipment from UPC-Marathon to the original purchaser to be free from defects in material and workmanship under normal recommended use, service, inspection and maintenance. Normal recommended use, service inspection and maintenance mean:

- Not to be used in excess of nor below the rated capacity, pressures and temperature ranges specified in the applicable quotation, purchase order, acknowledgment, marketing literature, nameplate(s), specification sheet or the Installation, Operation, Inspection and Maintenance Manual (THE MANUAL);
- 2. Using only clean liquids or gases (only liquids in liquid Flo-Meters and only gases in gas Flo-Meters); air and fuel gases used in mixing equipment to be clean and free of solids all as further explained in THE MANUAL; and
- 3. Installation, operation, inspection and maintenance in compliance with THE MANUAL; and
- 4. The UPC-Marathon products being used only in:
- a. Ambient environments lower than 132° Fahrenheit (54° Celsius) unless specifically designed and so labeled by UPC-Marathon for higher temperatures; and
- b. Non-corrosive environments; and
- c. Completely protected from moisture, rain, snow or other outside environments; and
- d. Not to be used below 32° Fahrenheit (0° Celsius) unless special precautions are taken for low temperature conditions as shown in THE MANUAL.
- 5. Being used only for applications permitted by THE MANUAL or other UPC-Marathon literature or special applications approved in a separate written authorization by UPC-Marathon.

#### WARRANTY EXCEPTIONS

This Warranty does not apply to damage caused by any or all of the following circumstances or conditions:

- 1. Freight damage;
- 2. Parts, accessories, materials or components not obtained from nor approved in writing by UPC-Marathon;

- 3. Any consequential or incidental damages including but not limited to loss of use, loss of profits, loss of sales, increased costs, arising from the use of any product, system or other goods or services manufactured, sold or provided by UPC-Marathon;
- 4. Misapplication, misuse and failure to follow THE MANUAL or other literature, instructions or bulletins (including drawings) published or distributed prior to THE MANUAL.

The exclusive remedy under this Warranty or any other express warranty is the repair or replacement without charge for labor and materials of any UPC-Marathon parts found upon examination by UPC-Marathon to have been defective. Since certain UPC-Marathon equipment is heavy, bulky and not deliverable by U.S. mail or other parcel service, UPC-Marathon equipment may be returned only upon written consent of UPC-Marathon and then only to the location designated by UPC-Marathon. Generally, such consent will be given only upon the condition that the customer assume and prepay all carrier charges and responsibility for damage in transit.

Purchasers of UPC-Marathon products, equipment, goods or services waive subrogation on all items covered under their own or any other insurance.

#### DISCLAIMER

THIS WARRANTY IS EXCLUSIVE. UPC-MARATHON EXPRESSLY DISCLAIMS ANY AND ALL OTHER WARRANTIES WHETHER EXPRESS OR IMPLIED INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY PURPOSE.

No person, including any dealer, seller or other representative of UPC-Marathon is authorized to make, on behalf of UPC-Marathon, any representations beyond those contained in UPC-Marathon literature and documents or to assume for UPC-Marathon any obligations or duties not contained in this Warranty and Warranty Policy.

UPC-Marathon reserves the right to make design and other changes, modifications or improvements to its products, services, literature or systems, without any obligation, to furnish or install same on any previously sold or delivered products or systems.

#### LIMITATION OF LIABILITY

It is expressly agreed that the liability of UPC-Marathon is limited, and UPC-Marathon does not function as an insurer. The purchaser and/or user agree that UPC-Marathon is not liable for loss, harm or damage due directly or indirectly to any occurrence or consequences therefrom. If UPC-Marathon should be found liable to anyone on any theory (except any express warranty where the remedy is set forth in Section 2 of this Warranty and Warranty Policy) for loss, harm or damage, the liability of UPC-Marathon shall be limited to the lesser of the actual loss, harm or damage or the purchase price of the involved UPC-Marathon equipment or service when

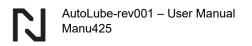
sold (or when service performed) by UPC-Marathon to its customer. This liability is exclusive and regardless of cause or origin resulting directly or indirectly to any person or property from:

- 1. The performance or nonperformance of any obligations set forth in this Warranty and Warranty Policy:
- 1. Any agreement including specifications between UPC-Marathon and the customer;
- 2. Negligence, active, passive or otherwise of UPC-Marathon or any of its agents or employees;
- 3. Breach of any judicially imposed warranty or convenant of workmanship, durability or performance; and
- 4. Misrepresentation (under the Restatement, common law or otherwise) and/or strict liability involvement.
- 5. Liability for fraud-in-the-inducement.

#### INFORMATION NECESSARY TO OBTAIN TECHNICAL ASSISTANCE.

For UPC-Marathon to appropriately respond to a request for assistance or evaluation of customer or user operating difficulty. Please provide at a minimum the following information:

- 1. Serial number and type or model of meter, compressor or other equipment and all other data shown on the nameplate and on the specific component which appears to be involved in the difficulty;
- 2. The date and from whom you purchased your UPC-Marathon equipment and your purchase order number.
- 3. State your difficulty, being sure to mention at least the following:
- 4. Application.
- 5. Input pressure where Flo-Meters or compressors are involved.
- 6. Condition of filters, strainers or screens, upstream or downstream of the UPC-Marathon equipment.
- 7. Gas or liquid temperatures and other ambient conditions at the time of the difficulty.
- 8. Type of lubrication being used (if any) give specifics.



- 9. Any other relevant pressures including gauge readings both upstream and downstream of the UPC-Marathon equipment.
- 10. All electrical information available.
- 11. Performance activity.
- 12. Any other pertinent information. If a sketch would help explain the difficulty, please include one.

#### WARRANTY FIELD SERVICE

If warranty Field Service at the request of the purchaser or user is rendered and the difficulty is found not to be with UPC-Marathon's product, the purchaser shall pay the time and expense (at the prevailing rate at the time of the service) of UPC-Marathon's field representative(s). Charges for service, labor and other expenses that have been incurred by the purchaser, its customer or agent without written approval of UPC-Marathon will not be accepted. The OEM or other reseller is responsible for transmitting installation and operating instructions, THE MANUAL or other service literature supplied by UPC-Marathon with the equip

## 7 CUSTOMER SUPPORT

	Europe	
support.na@upc-marathon.com service@mmichina.cn	support.eu@upc-marathon.com	
<b>USA</b> : +1 414 462 8200 <b>Shanghai:</b> +86 21 3463 0376	France: +33 3 81 48 37 37	
Canada: +1 514 335-7191 Beijing: +86 10 8217 6427	Germany: +49 7161 94888-0	
	<b>Poland</b> : +48 32 296 66 00	

#### Reach us at www.upc-marathon.com

UPC-Marathon brings together leading brands to the heat-treating industry including Atmosphere Engineering, Furnace Control, Marathon Monitors, Process-Electronic, and Waukee Engineering. We provide prime control solutions through our worldwide sales and services network with easy-to-access local support.

