

H2SMART[™]

Modbus RTU Interface Via RS-485

Version 6





AFFILIATED MEMBERS

Furnace Control Corp.

Marathon Monitors Inc.

Process-Electronic

Waukee Engineering Co.

Manual #: 005

Rev No: 6 Date: 02 April 2014

THIS MANUAL IS SUPPLIED IN ONE (1) COPY.

No part of this publication may be duplicated, copied, and/or transmitted without the prior written permission of United Process Controls.

The information contained in this document is STRICTLY CONFIDENTIAL and PROPRIETARY to United Process Controls, and shall not be: i) reproduced or disclosed in part or in whole, ii) used for any design or manufacturing of heat treating and/or control equipment, or any other purpose except for that which it is supplied under the terms of the Contract, unless the express written authorization is obtained from United Process Controls.

Drawings and photographs included in the documentation are the property of United Process Controls, and it is strictly forbidden to reproduce them, transmit them to a third party, or use them for manufacturing and/or design of equipment. Sub-licensing of any technical information contained in this Documentation is strictly forbidden under the terms of the Contract.

United Process Controls reserves the right to modify this document without prior notice.

WARRANTY:

United Process Controls (UPC) warrants its goods as being free of defective materials and faulty workmanship. Contact your local sales office for warranty information. If warranted goods are returned to UPC during the period of coverage, UPC will repair or replace without charge those items it finds defective. The foregoing is Buyer's sole remedy and is in lieu of all other warranties, expressed or implied, including those of merchantability and fitness for a particular purpose. Specifications may change without notice. The information we supply is believed to be accurate and reliable as of this printing. However, we assume no responsibility for its use.

CE Conformity (Europe)

This product conforms to 73/23/EEC, the Low Voltage Directive, and 89/336/EEC, the EMC Directive.

AMS Conformity (North America)

This product conforms to SAE Aerospace Material Specifications AMS 2759/10 for nitriding and 2759/12 for nitrocarburizing

For assistance please contact:	United Process Controls Inc.	
	TEL: +1 513 772 1000 • FAX: +1 513 326 7090	
	Toll-Free North America +1-800-547-1055	
	upc.support@group-upc.com	
	www.group-upc.com	

TABLE OF CONTENTS

1.	GI	ENERAL	4
2.	м	IODBUS REGISTER ASSIGNMENT	4
2	2.1	READ ONLY REGISTERS	4
2	2.2	Read/Write Registers	5

1. General

 $H2Smart^{TM}$ supports the standard Modbus commands 3 (Read n registers), 6 (write one register), 7 (fast read of sampling enable status). Floating point values are converted to and from 16 bit integers for Modbus communication, providing a LSB value given in the register assignment below. For example, if the $H2Smart^{TM}$ is calibrated for dissociation, a value of 5000 read from Modbus register 0 means a measured dissociation of 50.00%.

Any standard Modbus master with freely settable data addresses should be able to communicate with $H2Smart^{TM}$ without any problems. The interface must be configured for 4 wire communication. (Future development is planned for 2 wire communication.) The connection is through the female DB9 connector on the front of the unit designated 'Opt. Interface'

DB9 RS485 pin assignmen	<u>1t</u>
1 - A (TX-) (four wire mode only)	(WHT)
2 + B (TX+)(four wire mode only)	(BLK)
3 + B (RX/TX+) (BLF	K)
5 GND (Must be connected)	(GND)
8 - A (RX/TX-) (RED))
(note: 2 wire not currently supported)	

according to the table. The default Modbus slave address of the unit is 2. The H_2Smart^{TM} is shipped with default parameters of 9600Bd, 8 bits/character, parity even, 1 stop bit. Setup of Modbus device address and interface mode is done using the H_2Smart^{TM} service software.

2. Modbus Register Assignment

2.1 Read Only Registers

- **0** H_2Smart^{TM} sensor result (H₂ or Dissociation, depending on calibration type) in 0.01%
- 1 Flow rate in 0.001 SLM or CFH (depending on flow sensor unit configuration)
- **3** TBlock in 0.01°C or °F (depending on temperature unit configuration)
- 4 Taux in 0.01°C or °F (depending on temperature unit configuration)
- **5** State of the digital inputs
- 6 State of the digital outputs
- 28 Model calculated KN in units of 0.01
- 29 Model caluclated aC in units of 0.001
- 37 O₂ probe voltage measured by the optional O2 probe input module in 0.1mV
- **38** O₂ probe temperature of the O2 input module in 0.1 °C or ° F (depending on temperature unit configuration)
- 48 Model calculated KC in units of 0.01

2.2 Read/Write Registers

- 9 Modbus sampling enable override signal: 0: Sampling stopped, 1: Sampling enabled
 For continuous sampling, the sampling enable signal must be sent regularly every 10 to 80 seconds. If the sampling enable signal is not received, the sampling will stop after 90 seconds. This is to ensure that the unit does not get damaged in the event of a loss of communication.
- **10** Process gas 1 (Nitrogen) flow value in 0.001 m3/h (must be updated for a correct KN calculation)
- 11 Process gas 2 (Ammonia) flow value in 0.001 m3/h (must be updated for a correct KN calculation)
- **12** Process gas 3 (Dissociated Ammonia) flow value in 0.001 m3/h (must be updated for a correct KN calculation)
- **13** Process gas 4 (Carbon Dioxide) flow value in 0.001 m3/h (must be updated for a correct KN calculation)
- **14** Process gas 4 (Carbon Monoxide) flow value in 0.001 m3/h (must be updated for a correct KN calculation)
- **18** Furnace model Initialize. Writing 1 to this value resets the furnace model to the start condition.
- **30** Furnace temperature in 0.01°C

Reach us at <u>www.group-upc.com</u>

United Process Controls brings together leading brands to the heat treating industry including Waukee Engineering, Furnace Control, Marathon Monitors and Process-Electronic.

We provide prime control solutions through our worldwide sales and services network with easy-toaccess local support.

UNITED PROCESS CONTROLS INC. MARATHON MONITPORS PLANT 8904 Beckett Rd., West Chester, OH 45069 USA

Phone: +1-513-772-1000 Fax: +1-513-326-7090 E-mail: <u>upc.sales@group-upc.com</u>



